



**Red Bud**

**Ultra High Strength Performance**

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National Material has earned its prominent reputation from quality, performance, and innovation. We needed a Slitting Line that would offer our company just that, which is why we chose Red Bud Industries. Their proven track record of success with the advanced high strength materials and their innovative advancements in automation made them the perfect fit for this project.

**Carl Grobien, VP General Manager**

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National Material of Mexico (NMM), a subsidiary of National Material L.P., is expanding capabilities at their Monterrey facility with the addition of a new **Ultra High Strength Steel Slitting Line** for AHSS Automotive Steel Grades and other surface critical applications. Their new .250" x 72" line will be rated for tensile strengths up to 250,000 psi (or 1725 MPa).

**NMM's new line has many of the latest features including:**

- Automated Coil Loading
- Automated, Virtually "Hands Free" Threading
- Dual Slitting Arbors with Automatic Head Exchange
- Intelligent "Camber Trac" System
- Automatic Passline and Knife Diameter Compensation
- Dual Tension Rolls with Push Button Changeover
- Multi-Zone Drag Pad with Automatic Tension Control
- Dual Cassette Precision Shape Correction Leveler
- Powered Self-Nesting Tooling Bars
- Two Speed Recoiler with a "Flex Grip" Mandrel
- In-Line Thickness Detector and Surface Inspection System

 **Red Bud Industries®**

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